



The Apparel Sourcing Company

INTRODUCTION

Synergia is a Sourcing company with vast experience of apparel industry. We have technically qualified team and having more than 22 years of experience in Fabric & Apparel productions like, knitting, fabric dyeing, and apparel manufacturing both knits and woven. We are at the moment working with an American Company. We have the following experience of working with various companies in Europe as well. We had earlier worked for the following companies for Europe.

- 1) **Bon Prix (Otto Versand) Germany**
- 2) **Kaufland (Germany)**
- 3) **Next (England)**
- 4) **Smith and Brooks (England) this company used to the following**

The name **Synergia** comes from the Greek root “Synergos” which means working together. At Synergia we believe in the power of collective intelligence. We bring together some of the best talent in Apparel Sourcing. The main focus of our business is to provide apparel sourcing services to our esteemed clients & to allow them a most satisfying buying experience. Our core principle of business is to provide the right product at the right price & at the right time.

We understand the importance of doing things together to achieve goals faster and effectively. If we join hands, we can make it big, together. Synergia Sourcing could be your partner in buying as an assistant, and do all your overseas jobs in a manner you want to do. We can help you achieve your goals faster and successfully.

Corporate Responsibility

SYNERGIA's business concept is to offer our customers fashion and quality at the best price. At **SYNERGIA**, quality is about more than making sure that our products meet or exceed our customers' expectations. It also means that they have to be manufactured under good conditions and that our customers must be satisfied with us as a company. Taking responsibility for how our operations affect people and the environment is also an essential prerequisite for **SYNERGIA's** continued profitability and growth.



The Perfect Garment Engineering

We have an extensive experience team bases in our Pakistan office to take care of sampling & production.

They have worked in manufacturing organizations in production, planning, quality and merchandising areas, as well as in buying houses. All this hands on experience give us the understanding of the products we are handling.

The engineering and sampling department is equipped with latest, Lectra pattern making and grading system.

Garment designed at **SYNERGIA** are engineered to perfection. Being the backbone of the entire manufacturing facility the pattern making and sampling department at **SYNERGIA** take great pride in creating unmatched quality garments.

CLOTHING IS NOT JUST OUR BUSINESS, IT IS OUR PASSION.

Acceptable Quality Level

AQL standard refers to the maximum number of defective that could be considered acceptable during the random sampling of an inspection. The Defects that are found during inspection are classified into 3 levels: Critical, Major and Minor.

The AQL level should be agreed between buyer and supplier before production commences. The following AQL standards are usually applied by **SIS** unless otherwise instructed by customer.

Consumer Products:

Critical Defects: no critical defect is accepted

Major Defect: AQL 2.5

Minor Defects: AQL 4.0

Customized AQL standards are always welcome.

Synergia Inspection Services

Synergia Inspection Services, a third-party inspection organization providing quality control services for global importers. We are dedicated to protect the interests of our clients for importing merchandise from Pakistan.

Our aim: - Minimize the amount of defective merchandise - Reduce customer complaints due to inferior products - Eliminate late shipments. Our inspection services: 1) Factory Evaluation 2) pre-production Inspection 3) During Production Inspection 4) pre-shipment Inspection 5) Loading Supervision.

Synergia dedicates itself to providing independent inspection services to protect our customers' best interest in trading. With our profession and expertise, we aim to enhance Pakistani products quality and become your value-added partner in Pakistan.

Our profound experience and knowledge in quality control have earned us the reputation of being a reliable inspection service provider. Our goal is to become your value-added partner in Pakistan. Being your extension, we will continue to provide professional inspection services to you.

Our professional inspection services are conducted according to the worldwide acknowledged international quality control standards.

During inspection, product sample size is randomly selected according to the well-known international standard MIL-STD-105E, ANSI/ASQC Z1.4, ABC-STD-105, BS6001, ISO 2859, DIN 40080.

After the selection of product samples from the shipment lot, the inspection will be performed according to the Acceptable Quality Level (AQL) standard.



Quality Assurance

The products in SYNERGIA undergo a number of quality tests, both in our own laboratories and in external laboratories. SYNERGIA complies with the laws and regulations applicable in our sales countries and we also have our own guidelines. We also set stringent safety requirements, particularly for children's wear. The following tests are among those carried out as part of our work to ensure good quality.

Washing – shrinkage and colorfastness

Our products are washed to see whether shrinkage, wringing and colorfastness meet SYNERGIA's requirements.

Pilling

Some materials and designs are more susceptible to pilling than others. These materials are tested to investigate whether pilling occurs as a result of use. The machine rubs the material against itself to simulate normal use.

Flammability

We test those fabrics/materials that are deemed to present a risk and ensure that they meet international requirements on flammability.

Saltwater and chlorinated water

This test is carried out to ensure that swimwear retains its color, since saltwater and chlorinated water can have a bleaching effect.



Child Safety

Children like to pull, yank, twist, bite, their clothing. We as Children's wear Manufacturers must produce a product that is safe for the customer.

It is part of our job to ensure all of our products meet government, retailer and our own compliance standards.

We test the finished products to see if there is any lead (the materials used maybe safe, but no one knows if there would be any contamination during production). Testing is the key here.

For colorants, contractors can easily find colorants in the market which are lead-free, or even, eco-colorants (environmental friendly colorants). They are commonly available in the market.

For metal accessories / parts, we just need to contact the metal suppliers to make sure the metal parts they provide are lead free. We also test the parts for lead.

We source from chemical companies, mills, and factories that test for lead and supply our company with appropriate information. We always ask for test report or certification for the materials sourced.

Synergia Sourcing

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Buttons and details

Sewn-on buttons, press studs, ribbon and decorations can be a safety risk for children. We therefore carry out continual testing of buttons etc. to ensure their durability.

Zips

We carry out various tests on zips, including testing durability by zipping and unzipping 500 times.

Light fastness

Light fastness is tested on many of our home textiles because they are often exposed to direct sunlight and can be bleached.

Chemicals

We perform chemicals test to check that our products do not contain chemicals that may be harmful to health or the environment. Among other things, metal parts that may come into contact with skin are tested for nickel. We also check that the pH value is within an approved range.

