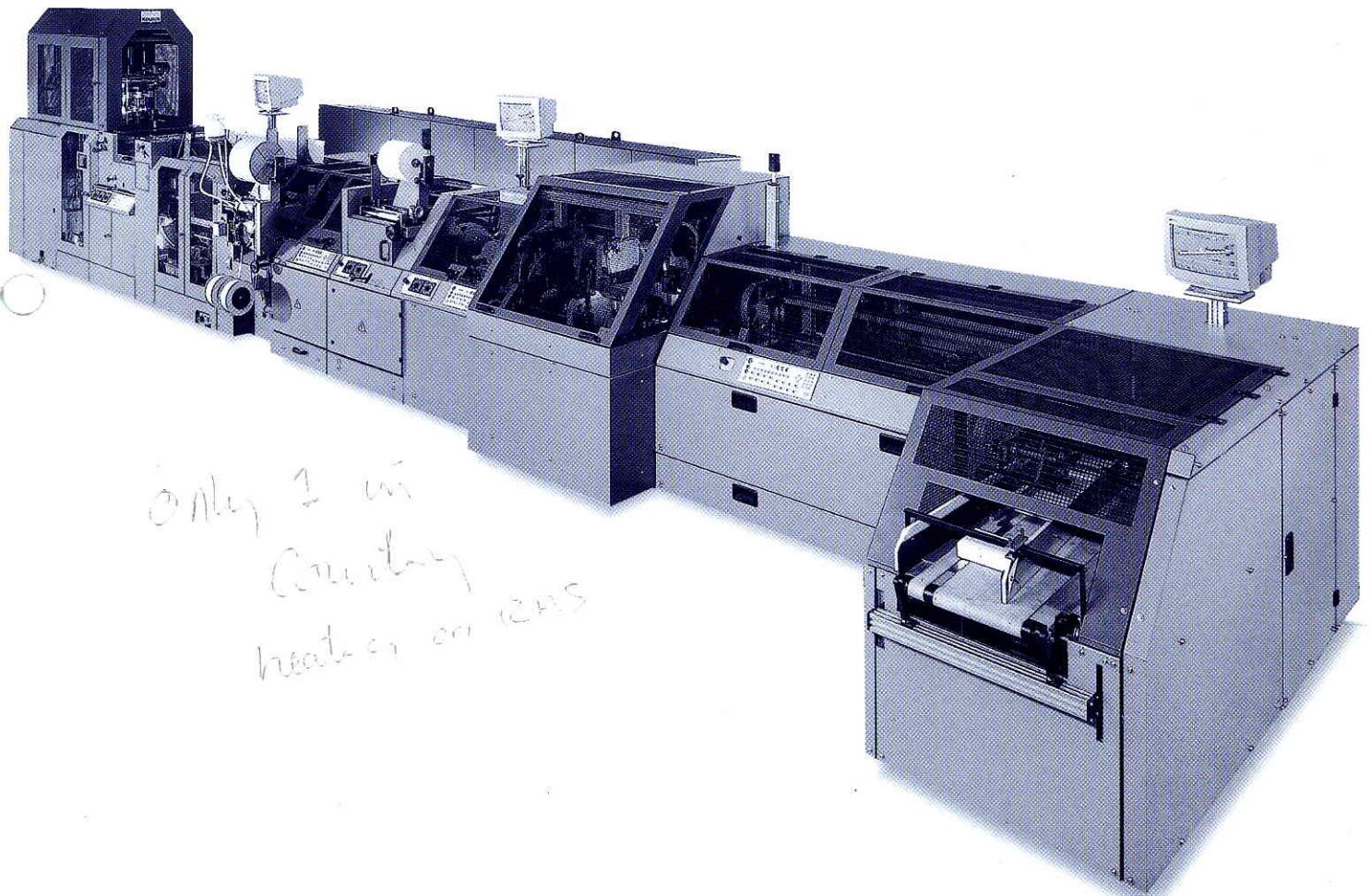


- | | |
|--|---------------------------------------|
| ① Infrared heating with turning device | ⑨ 2nd gluing station |
| ② Starfeeder | ⑩ Backlining and head-banding station |
| ③ Hot air heating | ⑪ Pressing station |
| ④ Rounding station | ⑫ Case prestacking |
| ⑤ Backing station | ⑬ Case magazine |
| ⑥ Correction station | ⑭ Case bending station |
| ⑦ 1st gluing station | ⑮ Case forming station |
| ⑧ Gauging station | ⑯ Casing-in station |

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